

Product Type	Product Class	Minimum Size	Minimum Size		Minimum Size		Minimum Size		Minimum Size		Product Class	
		(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)		
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Architectural Terrace Door (ATD)	HC				1060 x 2280	42 x 90					HC	
	AW				1200 x 2430	48 x 96	1200 x 2430	48 x 96	1200 x 2430	47.24 x 95.67	AW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Awning/ Hopper/ Projected (AP)	R	48 x 16	1200 x 400	48 x 16	1200 x 400	48 x 16	1200 x 400	48 x 16	1200 x 400	47.24 x 15.75	R	
	LC	PIT: 48 x 16 POB: 48 x 29	1200 x 800	48 x 32	1200 x 800	48 x 32	1200 x 800	48 x 32	1200 x 800	47.24 x 31.50	LC	
	C	PIT: 48 x 16 POB: 48 x 29	1200 x 800	48 x 32	1200 x 800	48 x 32						
	HC	60 x 32	1500 x 800	60 x 32	1500 x 800	60 x 32						
	CW						1200 x 800	48 x 32	1200 x 800	47.24 x 31.50	CW	
	AW	60 x 36	1500 x 900	60 x 36	1500 x 900	60 x 36	1500 x 900	60 x 36	1500 x 900	59.06 x 35.43	AW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Casement (C)	R	17 x 48	600 x 1500	24 x 60	600 x 1500	24 x 60	600 x 1500	24 x 60	600 x 1500	23.62 x 59.06	R	
	LC	24 x 48	800 x 1500	32 x 60	800 x 1500	32 x 60	800 x 1500	32 x 60	800 x 1500	31.50 x 59.06	LC	
	C	24 x 48	800 x 1500	32 x 60	800 x 1500	32 x 60						
	HC	24 x 48	900 x 1500	36 x 60	900 x 1500	36 x 60						
	CW						800 x 1500	32 x 60	800 x 1500	31.50 x 59.06	CW	
	AW	36 x 60	900 x 1500	36 x 60	900 x 1500	36 x 60	900 x 1500	36 x 60	900 x 1500	35.43 x 59.06	AW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Dual-Action (DAW)	R	44 x 60	1100 x 1500	44 x 60	1100 x 1500	44 x 60	1100 x 1500	44 x 60	1100 x 1500	43.31 x 59.06	R	
	LC	48 x 60	1200 x 1500	48 x 60	1200 x 1500	48 x 60	1200 x 1500	48 x 60	1200 x 1500	47.24 x 59.06	LC	
	C	48 x 72	1200 x 1800	48 x 71	1200 x 1800	48 x 71						
	HC	60 x 96	1500 x 2500	60 x 99	1500 x 2500	60 x 99						
	CW						1200 x 1800	48 x 71	1200 x 1800	47.24 x 70.87	CW	
	AW	60 x 96	1500 x 2500	60 x 99	1500 x 2500	60 x 99	1500 x 2500	60 x 99	1500 x 2500	59.06 x 98.43	AW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Fixed (FW)	R	48 x 48	1200 x 1200	48 x 48	1200 x 1200	48 x 48	1200 x 1200	48 x 48	1200 x 1200	47.24 x 47.24	R	
	LC	54 x 54	1400 x 1400	56 x 56	1400 x 1400	56 x 56	1400 x 1400	56 x 56	1400 x 1400	55.12 x 55.12	LC	
	C	60 x 60	1500 x 1500	60 x 60	1500 x 1500	60 x 60						
	HC	72 x 72	1500 x 1800	60 x 71	1500 x 1800	60 x 71						
	CW						1500 x 1500	60 x 60	1500 x 1500	59.06 x 59.06	CW	
	AW	60 x 96	1500 x 2500	60 x 99	1500 x 2500	60 x 99	1500 x 2500	60 x 99	1500 x 2500	59.06 x 98.43	AW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Hinged Glass Door (HGD)	R	32 x 78	900 x 2000	36 x 79								
	LC	34 x 80	900 x 2000	36 x 83								
	C	36 x 82	1000 x 2100	40 x 83								
	HC	56 x 96	1500 x 2500	60 x 99								
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Horizontal Sliding (HS)	R	69 x 48	1600 x 1100	63 x 44	1600 x 1100	63 x 44	1600 x 1100	63 x 44	1600 x 1100	62.99 x 43.31	R	
	LC	69 x 54	1800 x 1400	71 x 56	1800 x 1400	71 x 56	1800 x 1400	71 x 56	1800 x 1400	70.87 x 55.12	LC	
	C	71 x 59	1800 x 1500	71 x 60	1800 x 1500	71 x 60						
	HC	96 x 78	2500 x 2000	99 x 79	2500 x 2000	99 x 79						
	CW						1800 x 1500	71 x 60	1800 x 1500	70.87 x 59.06	CW	
	AW	96 x 78	2500 x 2000	99 x 79	2500 x 2000	99 x 79	2500 x 2000	99 x 79	2500 x 2000	98.43 x 78.74	AW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Hung/ Vertical Sliding (H)	R	44 x 60	1100 x 1500	44 x 60	1000 x 1600	40 x 63	1000 x 1600	40 x 63	1000 x 1600	39.37 x 62.99	R	
	LC	44 x 77	1100 x 1900	44 x 75	1100 x 1900	44 x 75	1100 x 1900	44 x 75	1100 x 1900	43.31 x 74.80	LC	
	C	54 x 90	1400 x 2300	56 x 91	1400 x 2300	56 x 91						
	HC	60 x 96	1500 x 2500	60 x 99	1500 x 2500	60 x 99						
	CW						1400 x 2300	56 x 91	1400 x 2300	55.12 x 90.55	CW	
	AW	60 x 96	1500 x 2500	60 x 99	1500 x 2500	60 x 99	1500 x 2500	60 x 99	1500 x 2500	59.06 x 98.43	AW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Side Hinged Door (SHD)	R				900 x 2000	36 x 79	900 x 2000	36 x 79	900 x 2000	35.43 x 78.74	R	
	LC				900 x 2100	36 x 83	900 x 2100	36 x 83	900 x 2100	35.43 x 82.68	LC	
	C				1000 x 2100	40 x 83						
	HC				1000 x 2100	40 x 83						
	CW						1000 x 2100	40 x 83	1000 x 2100	39.37 x 82.68	CW	
	AW				1200 x 2400	48 x 95	1200 x 2400	48 x 95	1200 x 2400	47.24 x 94.49	AW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Side Lite (SLT)	R		400 x 2000	16 x 79	400 x 2000	16 x 79	400 x 2000	16 x 79	400 x 2000	15.75 x 78.74	R	
	LC		400 x 2100	16 x 83	400 x 2100	16 x 83	400 x 2100	16 x 83	400 x 2100	15.75 x 82.68	LC	
	C		500 x 2100	20 x 83	500 x 2100	20 x 83						
	CW						500 x 2100	20 x 83	500 x 2100	19.69 x 82.68	CW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Sliding Door (SGD/ SD)	Sliding Glass Door (SGD):				Sliding Door (SD):							
	R	34 x 78	1800 x 2000	71 x 79	1800 x 2000	71 x 79	1800 x 2000	71 x 79	1800 x 2000	70.87 x 78.74	R	
	LC	42 x 80	2200 x 2000	87 x 83	2200 x 2100	87 x 83	2200 x 2100	87 x 83	2200 x 2100	86.61 x 82.68	LC	
	C	46 x 82	2400 x 2100	95 x 83	2400 x 2100	95 x 83						
	HC	58 x 94	3100 x 2400	123 x 95	3100 x 2400	123 x 95						
	CW						2400 x 2100	95 x 83	2400 x 2100	94.49 x 82.68	CW	
AW	58 x 94	3100 x 2400	123 x 95	3100 x 2400	123 x 95	3100 x 2400	123 x 95	3100 x 2400	122.05 x 94.49	AW		
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Transom (TR)	R		1800 x 300	71 x 12	1800 x 300	71 x 12	1800 x 300	71 x 12	1800 x 300	70.87 x 11.81	R	
	LC		1800 x 400	71 x 16	1800 x 400	71 x 16	1800 x 400	71 x 16	1800 x 400	70.87 x 15.75	LC	
	C		2000 x 500	79 x 20	2000 x 500	79 x 20						
	CW						2000 x 500	79 x 20	2000 x 500	78.74 x 19.69	CW	
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Unit Skylight - Glass (SKG)	R		1200 x 1200	48 x 48	500 x 1100	20 x 44	500 x 1100	20 x 44			No Class Performance Grade Only	
	C		1200 x 1200	48 x 48	1100 x 1100	44 x 44			1100 x 1100	43.31 x 43.31		
	HC		1200 x 2500	48 x 99	1100 x 2400	44 x 95						
	CW						1100 x 1100	44 x 44				
		101-97	NAFS-02		NAFS-05		NAFS-08		NAFS-11			
Unit Skylight - Plastic (SKP)	R		1200 x 1200	48 x 48	500 x 1100	20 x 44	500 x 1100	20 x 44			No Class Performance Grade Only	
	C		1200 x 1200	48 x 48	1100 x 1100	44 x 44			1100 x 1100	43.31 x 43.31		
	HC		1200 x 2500	48 x 99	1100 x 2400	44 x 95						
	CW						1100 x 1100	44 x 44				

FOR REFERENCE ONLY - Only AAMA Standards contain actual requirements

These are minimum test sizes . Products larger in width and/ or height apply.

Double doors (SHD/SHD or French Doors) sizing - double the frame width but height can remain the same

Combination units - Please call for assistance.

NAFS-05 to NAFS-08 changed product classes. Beginning with NAFS-08 there are NO C or HC classes (these were consolidated into the CW class)

These AAMA standards (except for 101-97) are Metric Primary

Questions?

PA: [jbupp@nctinc.com](mailto:jbupp@nctinc.com)  
 FL: [cbennett@nctinc.com](mailto:cbennett@nctinc.com)  
 WA: [jclarke@nctinc.com](mailto:jclarke@nctinc.com)